

# INSTRUCTIONS FOR USE

## DOUBLE CUT DIES

Double Cut dies measure  $4\frac{7}{8}$ " x  $11\frac{3}{4}$ " and are twice as long as a Standard die. Double Cut dies can be used in both the Original and the XL LetterMachine™.

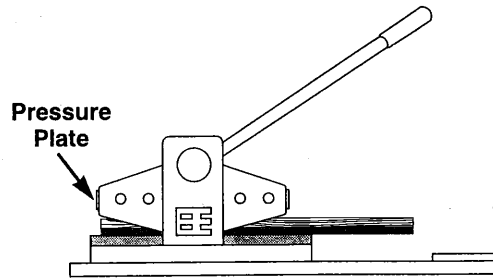


Figure A

1. Insert the die into the LetterMachine™ until one end is flush with the machine pressure plate. (Figure A)
2. Push the handle down to cut.

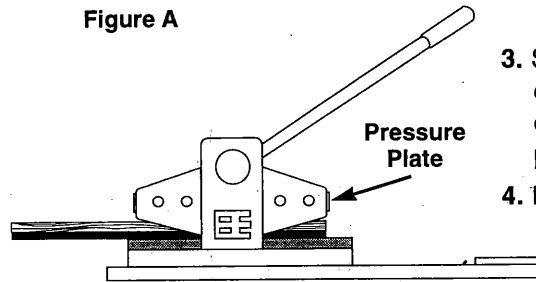


Figure B

3. Slide the die so that the exposed end of the die is now flush with the other end of the machine pressure plate. (Figure B)
4. Push the handle down again to cut.

- It is helpful with some Double Cut dies to cut an extra time in the middle of the die.
- When the blade on the die does not span the entire length of the die, it is not necessary to slide the die all the way to the end. Position the die so that half of the design is under the pressure plate and cut. Then slide the die so the remaining half of the design is under the pressure plate and cut again.
- The position of the screws that fasten the cutting pad to the machine is especially important when cutting with a Double Cut die. The screws should never sit higher than the cutting pad. To prevent possible damage to the die blades, make sure the screws sit slightly below the height of the cutting pad.

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